



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RB T103316-101-115
Job Sheet 175854



Part No: RB T103316-101-115

Job Qty: 6 ea

Part Name: Retainer



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/11/18

Job Tracking No:

Due Date: 4/24/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG RB T103316-101 Rev 2 IPP Rev A 18.03.06 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Start up Operation	6 Ea		4/23/18	0.00	0.60	Start Up Waterjet2		OK 18/05/18
110	Waterjet	6 pcs		4/24/18	0.00	0.60	Waterjet 2 OMAX		OK 18/05/18
120	QC	6 pcs		4/24/18	0.00	0.00	QC2 Waterjet-2		OK 18/05/18
130	QC	6 pcs		4/24/18	0.00	0.00	QC8-6		38
160	Packaging	6 pcs		4/24/18	0.00	0.00	Packaging3		9-89
170	QC21-SA	6 Ea		4/24/18	0.00	0.00	QC21		GAISO 18-06-05 4B

Part Op Descriptions: 110 - 1-Cut as per Dwg Dwg Rev: 2 Prog Rev: 2 ***Ream holes if required*** 2-Deburr if necessary

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M301S19GA	301 SS Sheet 1/2 Hard (.040)	.0660 sf (.011 ea)	100-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Start up Operation	M301S19GA	0	3	0

Part Specifications

Specifications could not be found.

Plex 4/11/18 10:55 AM Dart.Gagnon.Michelle



Container No: S077427



Part: RB T103316-101-115

Job No: 175854

Serial No/Batch: S077427

Revision: 2

Inspector:

Exp Date:

06/03/2018

Instructions:

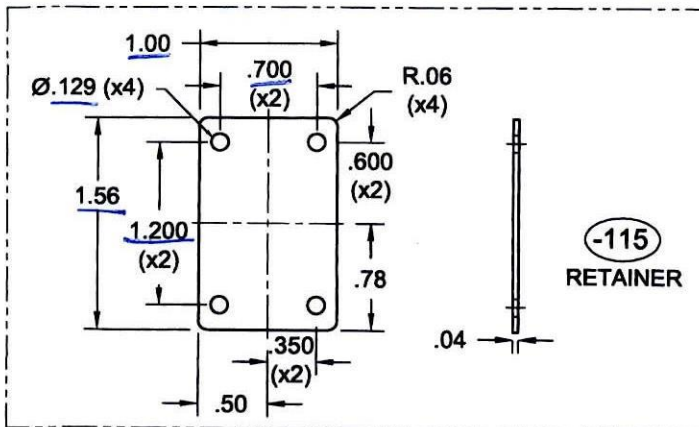
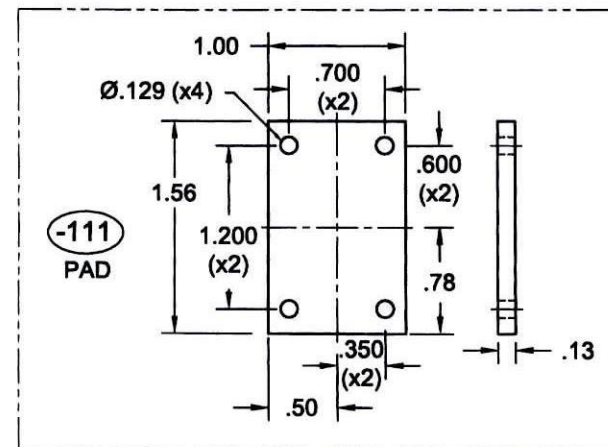
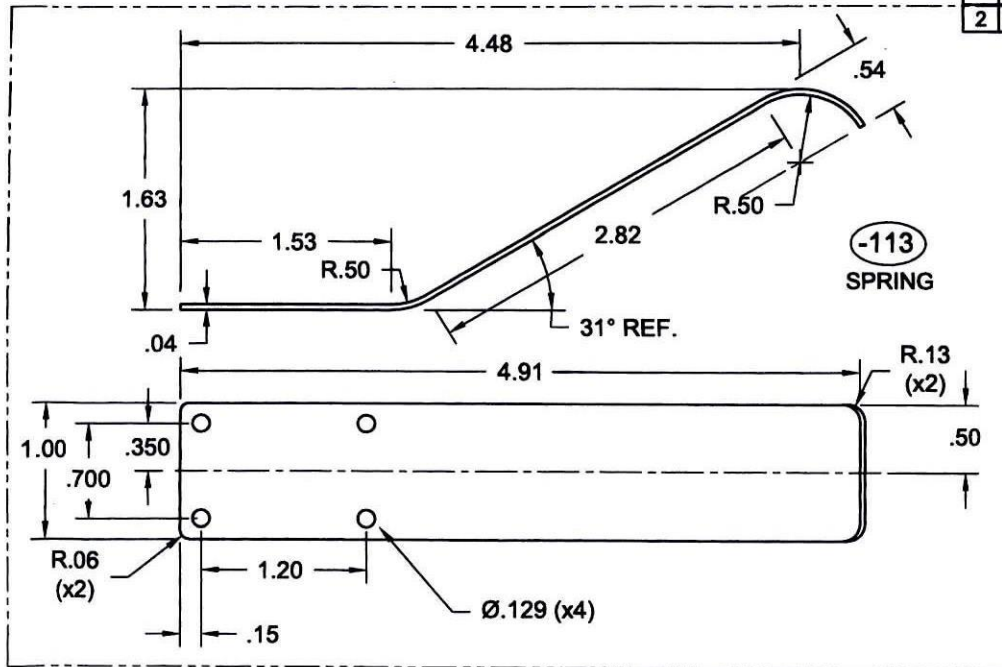
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Date: 06/03/18

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	ADDED .03 TO SPRING LENGTH, WAS 1.50, NOW 1.53. TO CLEAR PAD EDGE WHEN ASSEMBLED.	8/19/10	WP	
1A	CORRECTED -111 & -115 DIM FROM 1.50 TO 1.56 WAS DIMENSIONED TO CENTER OF R.D6. CORRECTED T/N FROM RB T103316 TO RB T103316-101.	1/7/13	RJC	SE
2	-113 & -115 CH'D MATERIAL WAS 303/304 IS 301 HALF HARD.	1/14/14	RJC	RJC



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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 175854
APR 11 2018

ASSY QTY	ASSY QTY	B/O	PART #	UNIT QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS	Pg.
			-111	1	PAD	6061	1/8 x 1 x 1-1/2	
			-113	1	SPRING	301 HALF HARD	.04 x 1 x 6-3/8	
			-115	1	RETAINER	301 HALF HARD	.04 x 1 x 1-1/2	

RED BARN MACHINE	
TITLE TRIM TAB GAUGE PARTS	
DWG NO. RB T103316-101-111 thru 115	REV 2
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1 METRIC REF. XXmm ± .1mm FRACTIONS ± 1/32 ANGLES ± 5°	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
DRAWN BY: PERRITT	APPROVED: D. Hall
USED ON MODEL BELL 406	
SCALE NTS	DATE 8-19-10
SHEET 1 of 1	

